RAZOR TIG 200ACDC PULSE



To CALIBRATE THE REMOTE CONTROL TORCH OR FOOT CONTROL

- 1. Push both keys on display board at the same time and switch on the main power switch; keep holding the keys for 5 seconds, and release it after three beeps.
- 2. Code P01 displayed. Push the function key (the left button) to choose the code P11, then push the 2T4T button (the right button) display will show "____", adjust the torch or foot pedal to minimum setting and press 2T4T button, the display will show "____", adjust the torch of foot control to maximum and press the 2T4T button display will show ÖK"
- 3. Switch off and restart machine.